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English

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Instruction Manual
TORQUE WRENCH KIT

TORQUE WRENCH KIT INSTRUCTIONS

WARNING:

In order to avoid damage to your tool, never set it below 10 newton meters.

1. Hold the wrench so that the direction arrow and the scale are visible.
2. Unlock the knurled handle by loosening the rear locknut counter-clockwise.
3. Rotate the knurled handle clockwise until you are near the desired scale value.
4. Proceed as follows:
 - for values of 10, 18, 42: slowly rotate the knurled handle until the 10, 18, 42 mark on the handle coincides with the vertical scale.
 - for values of 55, 68, 75: slowly rotate the knurled handle until the 0 mark on the handle coincides with the vertical scale.

Setting	Vertical Scale Mark	Handle Mark
100 kg x cm (10Nm)	10	10
180 kg x cm (18Nm)	16/18	16/18
420 kg x cm (42Nm)	42	42
550 kg x cm (55Nm)	55	0
650 kg x cm (65Nm)	65	0
750 kg x cm (75Nm)	75	0

* For different torque values you can start from the table's value and increase or decrease torque by rotating the handle. Each mark corresponds to 10kg x cm (10Nm.)

5. Lock the torque setting by screwing the locknut clockwise. When you reach the desired tightening torque, you will hear a click.

WARNING:

- In order to avoid damage to your tool, remove pressure from the wrench after you have reached the desired tightening torque.
- Always bring the wrench back to the minimum value after use in order to maintain torque precision.
- If you have not used the wrench for a long period of time, make a few clicks with the torque at the scale's lowest value, so that the wrench will lubricate itself.
- The fork face with the number on it must be on the same side as the direction arrow and scale.

Setting	Use	Wrench
180kg x cm (18Nm)	Conventional pressure & R410A	17
420kg x cm (42Nm)	Conventional pressure & R410A	19
550kg x cm (55Nm)	Conventional pressure	22
550kg x cm (55Nm)	R410A	25
650kg x cm (65Nm)	Conventional pressure	28
650kg x cm (65Nm)	R410A	32